

**PURPOSE: DOUBLE DUMP VALVE ASSEMBLY FOR DUST COLLECTOR DISCHARGE HANDLING TONER POWDER**



**Valve Size:** 6"

**Series Number:** 486

**Housing:**

Cast Iron

**Disc:**

316 Stainless Steel

**Seat:**

Black EPDM

**Limit Switch:**

Trak-Lok® Limit Switch,  
649 Series, NEMA 4/12

**Actuator:**

Tork-Mate® Pneumatic  
Actuator, 890 Series,  
Double Acting

**Controls:**

Automated Seat Inflation,  
NEMA 4/12