

**PURPOSE: DOUBLE DUMP VALVE ASSEMBLY  
UNLOADING SODIUM BORATE/BORIC ACID  
FROM AN EVAPORATOR/DRYER**



**Valve Size:** 4"

**Series Number:** 486

**Housing:**  
316 Stainless Steel

**Disc:**  
316 Premium Polished  
Stainless Steel

**Seat:**  
White Silicone, High  
Strength

**Limit Switch:**  
Trak-Lok® Limit Switch,  
549 Series, NEMA 4/12

**Actuator:**  
Tork-Mate® Pneumatic  
Actuator, 890 Series,  
Spring Return

**Controls:**  
Automated Seat Inflation  
for Vacuum Service,  
NEMA 4/12 Solenoid Valve